



**PATRIOTS'
PRIDE
WINDOWS**
"No Homeowner Left Behind"

7400 series



Proudly Serving Areas:

423-654-4565 *Chattanooga, Tennessee*

770-800-1708 *Atlanta, Georgia*

www.PatriotsPrideWindows.com

COMPANY HISTORY

**PATRIOTS'
PRIDE**



WINDOWS

Patriots' Pride Windows started as a consulting firm, training companies up and down the east coast how to install windows perfectly. As a Veteran owned company with 4 generations of window installation experience, we are excited to provide not just the solution we sell, but the solution that is in line with your needs and dreams.

Our experience is drawn from not just what works well, but what doesn't work. We've worked with inadequate companies, which showed us where most companies fail their customers by chasing the dollar at the expense of leaving the homeowner behind after they pay. We provide signed timeline agreements between both parties. These are executable timelines for communication and delivery, so we are accountable. In the military, the mission is executed because everyone does their job well and on time. You will know exactly who is completing their assignment for you and when, every step of the way.

Our capabilities and unique consultative approach erases the lines of the sales box, where our customers and our team work in tandem to define the solution. We don't believe in high pressure sales, it's not necessary - because you're going to be comfortable and excited about putting your security and comfort in our hands.

15,000 happy customers up and down the east coast and growing, your comfort and safety is guaranteed by the Patriots' Promise. Don't get left behind working with a company that only cares about getting your money. Call for a free, no pressure consultation today.

Patriots' Pride - No Homeowner Left Behind

THERMAL PERFORMANCE

Intercept® Stainless with Foam Fill

Patriots' Pride **DOUBLE PANE**

XL²

7400	U	S	V	C
Double Hung	.28	.22	.48	57
Slider	.28	.21	.47	57
Picture	.28	.23	.51	58
Casement Picture	.27	.23	.54	60
Casement	.27	.20	.47	58
Awning	.27	.20	.47	54
Patio	.30	.23	.50	55

PATRIOTS' PRIDE



WINDOWS

Patriots' Pride

ENERGYSTAR *Qualified*



Intercept® Stainless
The Strongest Choice.™



Sealant Effectiveness & Gas Retention

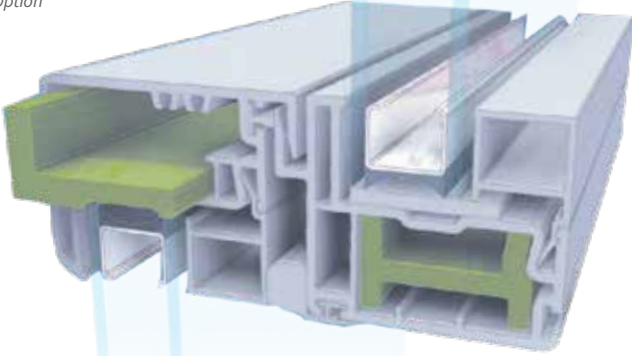
The sealant provides the moisture vapor barrier for the I.G. unit. The longer the transmission path, the slower the rate that moisture will travel into the unit through the seal. STAINLESS Steel is Impervious to gas transmission, improving gas retention and Maximizing the insulation value of your window over time. Intercept® Stainless offers one of the best transmission paths to maximize window performance.



ENERGY EFFICIENCY

INCREASE ENERGY SAVINGS

Innergy Sash Frame *Option*



INNERGY™ Rigid Thermal Reinforcements

Innergy is the innovative, energy-efficient alternative to aluminum. Rigid Thermal Reinforcements are advanced fiberglass reinforced resin inserts, designed to slide easily into window and door frame chambers for greater support and insulation.

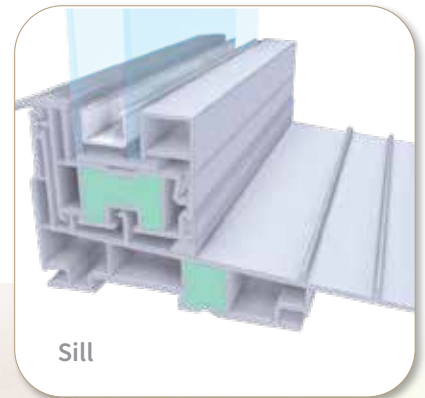
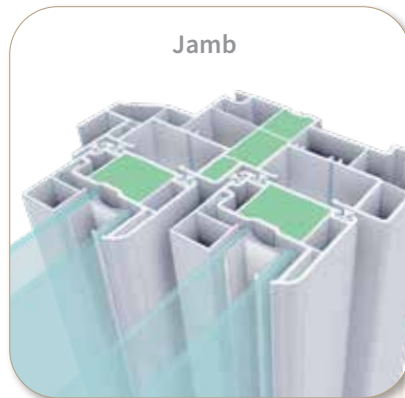
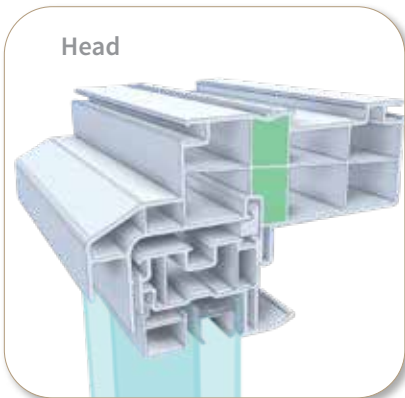
Better Thermal Performance
Up to 700 times better than aluminum in material-to-material comparisons.

Better Thermal Break
Impervious to cold or heat.

Better protection against condensation
Helps prevent staining that can occur with metal reinforcements.

Better flexibility
Will not permanently set when impacted.

Foam Fill Insulated Extrusions



Patriot 7400 series



Glider

Our glider windows operate smoothly with brass rollers. Sash lifts out for safe and easy cleaning inside the home. Standard operable panel screen[s]; Optional full screen



Casement

Sash cranks fold into base for a clean look. Sash opens fully with just a few turns. These windows are triple sealed against the weather and can be safely cleaned inside the home. Hinged side of sash slides away from frame when fully opened.

Double Hung

NEW- optional Duo-Tilt lock allows for easy tilt-in of the sash for cleaning

Constant Force Balance System

Springs travel with the sash. This allows the sash to operate with significantly less friction and noise. Friction adjusting set screw available to allow adjustment of the brake to eliminate sash drift.

Top & bottom sash tilt inside for safe cleaning with recessed tilt latches see sash limit lock photo

Double sash locks on windows 26" wide and over

Standard half screen, optional full screen

Sloped one piece sill positive water drain off

No water leaks at sill



Heavy duty casement sash hooks & frame bar lock in up to four places.



Corner Drive hardware optional.*

Black cap interior/exterior option shown. Black cap option is only available in Casement, Awning and Casement Picture Windows

Double Hung & Glider FEATURES

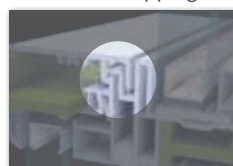


Welded Frame & Sash Corners Solid and free from gaps.

Virgin Vinyl maintains its color & even surface

Integrated Extruded Pull Rails are part of sash extrusions, not snapped on later

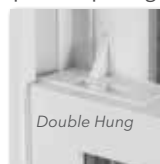
Continuous Over / Under Interlock & Weather-Stripping



prevents air infiltration across entire meeting rail

Strong, Extruded Aluminum Screen Frame; standard fiberglass mesh; optional aluminum or pet mesh

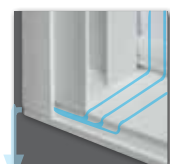
Sash Limit Locks allow secure partial opening



Double Hung



Glider



True sloped sill for positive water drain off, no weep holes to clog



Optional Duo-Tilt lock. Controls the Lock/Unlock mechanism as well as the sash tilt-in feature for easy cleaning.

7400 series OPTIONS

TRANSFERABLE LIFETIME LIMITED WARRANTY

Vinyl Colors



Interior Woodgrains



Exterior Laminate

20 Year Warranty against fading • peeling • cracking -N/A Dark Oak Interior Laminate



Exterior Paint

20 Year Warranty against fading • peeling • cracking



BetterVUE® Screen Mesh Better Insect Screen

- 10% Better Insect Protection

- 20% Better Airflow
- 20% Clearer View

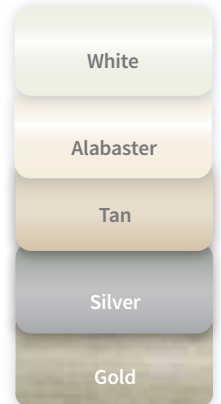
*Standard on all Double Hung windows ordered with the Duo-Tilt lock



Standard Screen Mesh

- Sight more obstructed
 - Less Airflow than BetterVue Screens
 - Proven and Reliable
- *Also available in Pet Screen

Internal Mini Blinds



FLEXSCREEN.

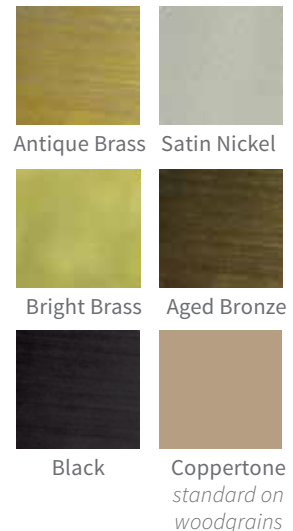
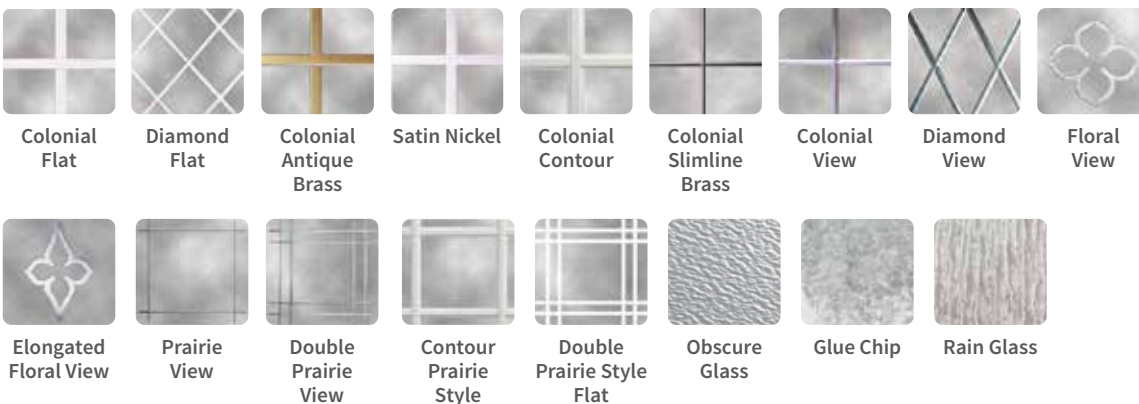


Flex Screen® CLEAN Screen Full Screen ONLY Comes standard on on all exterior painted Double Hungs, Gliders and Hopper. Two half screens on 3 lite Glider

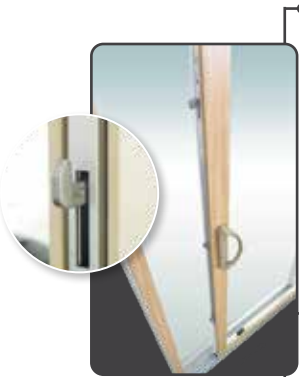
Internal Grids & Decorative Glass

Colonial, Prairie, Double Prairie: Flat, Contour, Brasses, View glass
Diamond: Flat & View glass only

view glass 3/8" v-groove, interior surface of glass unit pane



7400 series PATIO DOOR



3 Point, Multi-Point Lock Security Upgrade*

When door contacts frame, steel hooks automatically lock at two additional points along the frame.

Solid-steel, zinc-plated tandem rollers glide smoothly. Corrosion resistant Iridium coating.



Foot-operated lock provides an extra lock point allowing for partial opening for secure ventilation.

Features & Benefits

Fusion-welded door panel corners and frame top for a strong, seamless door.

Our vinyl formulation retains its color and smooth surface.

Vertical main frame and door panel reinforced with aluminum.

Foam-filled, vertical main frame adds strength and insulating performance.

Over/Under interlock and double weather-stripping where door panels meet.

Sliding door panel and main frame meet with triple weather-stripping.

Sloped, aluminum-reinforced sill guides rain water outside and away.

Safety glass.

Sturdy, extruded, aluminum screen frame in white, tan or brown. Standard fiberglass mesh. Optional aluminum or pet mesh.

Pet Screen

- Resists damage by dogs and cats
- Excellent outward visibility
- Made of strong vinyl-coated polyester
- Not harmful to pets
- Easy to install



Morticed Hook Locks

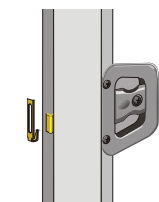


Two point

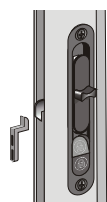


Standard single point

Screen Handles



1350 Heavy Extrusion Standard



1580 Heaviest Extrusion Mortised with Lock

Handle Sets



Satin Nickel



Polished Brass



Antique Brass



Aged Bronze



Black



Tan



White Standard



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WINDOWS